LISTING OF CLAIMS

This Listing of Claims will replace all prior versions, and listings, of claims in the application. Please amend claim 1 as follows:

- 1. (Currently Amended) A method for producing a pharmaceutical composition comprising a drug-containing layer, a first functional layer provided to one side of the drug-containing layer either directly or via an intermediate layer, and a second functional layer provided to the other side of the drug-containing layer either directly or via an intermediate layer, wherein the producing method comprises the following:
- (a) preparing a first intermediate comprising a first drug-containing layer containing a thermoplastic polymer as a base and a first functional layer provided to one side of the first drug-containing layer either directly or via an intermediate layer, with the other side of the first drug-containing layer being exposed to air;
- (b) preparing a second intermediate layer comprising a second drug-containing layer containing a thermoplastic polymer as a base and a second functional layer provided to one side of the second drug-containing layer either directly or via an intermediate layer, with the other side of the second drug-containing layer being exposed to air; and
- (c) heat-fusing the first drug-containing layer of the first intermediate layer with the second drug-containing layer of the second intermediate layer.

2. (Original) The producing method according to Claim 1, wherein the pharmaceutical

composition is an orally administered pharmaceutical composition, and the thermoplastic

polymer is a thermoplastic edible polymer.

3. (Original) The producing method according to Claim 2, wherein the thermoplastic

edible polymer is one or two or more thermoplastic edible polymers selected from the group

consisting of polyvinylpyrrolidone, vinylpyrrolidone-vinyl acetate copolymer and polyvinyl

acetate.

4. (Original) The producing method according to Claim 2 or 3, wherein the first

functional layer and/or second functional layer are water-swellable gel-forming layers.

5. (Previously Presented) The producing method according to Claim 2, wherein the

thermoplastic edible polymer is one or two thermoplastic edible polymers selected from the

group consisting of vinylpyrrolidone-vinyl acetate copolymer and polyvinyl acetate.

6. (Previously Presented) The producing method according to Claim 1, wherein the

heat-fusing is conducted at a temperature of 60° to 150°C.

7. (Previously Presented)

The producing method according to Claim 1, wherein the

heat-fusing is conducted at a pressure of 0.1 kgf/cm² or more.

-3-

8. (Previously Presented)	The producing method according to Claim 1, wherein
treatment time of the heat-fusing is 0	0.1 to 5 seconds.